

CARLISLE'S

# green compliance

*Our Green Initiative ensures we strive for state-of-the-art technology designed to reduce energy consumption, conserve water, use recycled materials, and preserve natural resources while taking into consideration common practices in the foodservice industry. Following is a partial list of the organizations and initiatives that Carlisle subscribes to for this endeavor:*

- United States Federal Environmental Protection Agency
- Oklahoma State Environmental Protection Agency
- United States Food and Drug Administration
- United States Department of Agriculture
- National Sanitation Foundation (NSF)
- Montreal Protocol
- Kyoto Protocol
- Federal Occupational Safety & Health Administration
- Oklahoma Occupational Safety and Health Administration
- Commission for Environmental Cooperation (CEC)

To go green, go blue.



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THE CARLISLE

# green initiative

## Conserving and Preserving our Environment

*Our Green-Driven products and programs are making a difference!*



## THE CARLISLE

# green initiative

Carlisle Foodservice Products is committed to leading the industry in sensitivity and operational awareness of environmentally sustainable operations. Best practices in planning, building, operations, manufacturing, distribution, and packaging are all designed to help conserve – and preserve – our valuable resources – and to help our customers do the same.

### Our Day-by-Day Practices

Carlisle management works to integrate health and environmental considerations into our day-to-day manufacturing and business decisions. Our goal is to produce products and processes that are cleaner, more cost- and energy-efficient and safer for our workers, the public and the foodservice industry at large.

#### Energy and Waste Management:

- We use minimal packaging materials to **cut down on landfill waste and un-necessary use of natural resources**. When possible, we utilize post-consumer waste for materials, and have instituted an on-going review process to help eliminate unnecessary packaging.
- We strive to develop the most energy-efficient plants and equipment possible. From materials selection to energy-efficient lighting, cooling and heating systems, and materials handling equipment, our choices reflect our commitment to the environment. As an example, our forklifts and much of our other heavy equipment are electric, rather than propane or gas, thus **eliminating pollution-heavy emissions and petroleum use**.
- Plant emissions are carefully filtered – they represent a significant contribution to our **“clean air commitment.”**
- By maintaining multiple distribution centers, we are able to effectively **reduce fuel usage and costs**.
- **No VOC (volatile organic compounds)** are used or stored in Carlisle Facilities.
- The Company is **committed to recycling**... everything from shipping skids to office paper to shipping materials. We maintain facilities for reprocessing materials in all of our manufacturing plants. Corrugated is either re-used or recycled. A long-term goal is to be nearly paperless, relying more heavily on the web and print-on-demand materials and catalogs along with paperless record-keeping internally. Promotional materials are printed on re-cycled paper using soy inks.
- Motion detectors are installed to control lighting in plant and warehouse areas that do not need constant illumination. Additionally, we have installed computerized monitoring of heating and air-conditioning systems in all of our buildings to **eliminate wasteful use of electricity**.
- All blowing agents and foams used for insulation, rigidity, and thermal efficiency in our products have a **zero GWP (Global Warming Potential) rating**.
- Company guidelines concerning the **safe recycling** of obsolete electronic products such as computers, cell phones, batteries, monitors, etc., are strictly followed.

“Our goal is to go beyond conservation to become an important contributor to the restorative process for our environment.”



# CARLISLE

is your green supplier

#### Opticlean™ Warewashing Racks

Warewashing is all about efficiency... efficient use of water, energy and time to get the job done. Our unique honeycomb design provides an open profile for superior washing, complete rinsing and fast drying. Unlike closed-wall racks, re-washing heavily soiled items is never necessary which benefits rivers, lakes and power grids tremendously.

#### Ramekins

Operations using Carlisle ramekins for condiments and small sides significantly reduce packaging waste and disposables through bulk purchasing. This is important because individual condiment packages are a huge contributor to roadside litter problems worldwide.

#### Coldmaster® Servers and Crocks

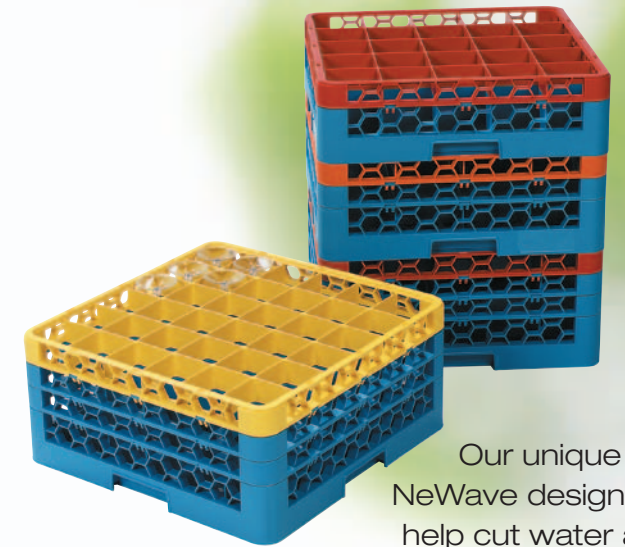
Our patented Coldmaster® system keeps food cold for up to 8 hours without electricity or ice. Charged in a freezer overnight, it is efficient enough to even hold ice cream below 32° for up to 12 hours. Coldmaster is an energy-efficient, operations- friendly food-safety system.

#### Store 'N Pour®

Carlisle's Store 'N Pour® is the industry's standard for the most efficient way to store and use liquids, mixes, and seasonings. Buying these products in bulk reduces landfill waste from water-proofed paper, glass, metal, and plastics... most of which won't bio-degrade.

#### Trays

Carlisle trays incorporate unique “air flow” designs allowing air to reach all surfaces of the tray. This effectively eliminates the need for electric tray dryers. Our extended 5-year warranty on many of our trays is a good indicator that operators won't need to replace them often, either. Using Carlisle trays also reduces landfill by eliminating high-bulk disposables.



Our unique NeWave design can help cut water and chemical usage by **20%**

#### Polycarbonate and SAN Drinkware

Carlisle manufactures a complete line of incredibly long-lasting Polycarbonate and SAN drinkware. These durable, lightweight tumblers help operators eliminate disposable paper cups – one of the highest-volume foodservice items reaching our landfills today.

#### Cateraide™ Beverage Servers and Transport Systems

Cateraides maintain temperature (hot or cold) longer through extra thick insulation and patented sealing mechanisms. This design helps operators maintain safe and optimum serving temperatures. Blowing agents and foams used for insulation are compliant with the Kyoto and Montreal Protocols. They have no ozone depleting compounds which means that our manufacturing process does not impact the ozone layer or contribute to global warming. For operators, energy needs are reduced significantly without sacrificing food quality or safety.

#### Melamine Dinnerware

There are tremendous environmental advantages to using Carlisle's Melamine Dinnerware. Keeping large stacks of disposable dinnerware out of landfills greatly impacts our environment. Serving on Melamine and including Carlisle tumblers to replace disposables will have a tangible, positive environmental impact for decades.

